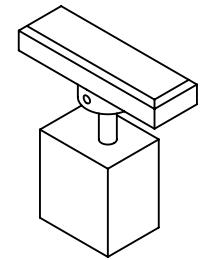
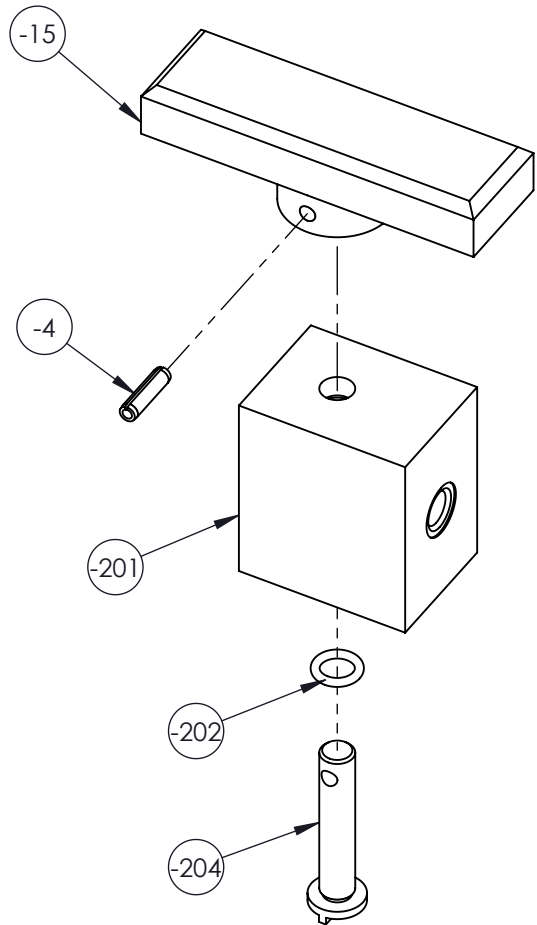


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDESIGNED POSITION OF O-RING. -15 CH'D HANDLE TO BUYOUT.	6/15/2009	WP	DW
2		-15 CH'D HANDLE BACK TO ORIGINAL.	12/19/2005	WP	DW
3		-15 ALTERED T-HANDLE, REMOVED BOTTOM RADIUS AND ADDED DRILL POINT.	2/10/2006	WP	DW
4		-201 IMPLEMENTED NEW FORMAT, ADDED NEW NOTES ON INSPECTING -201 O-RING GROOVE.	2/27/2009	WP	RW
4A		-201 CORRECTED THREAD CALLOUT WAS 1-12 UNF -38THD IS 1-12 UNF -2B. -15 CH'D DIM WAS Ø.500 +.005-.000 IS Ø.500 MIN.	10/16/2013	RJC	GE
5	15-0329	-201 UPDATED PORTING TOOL CALLOUT. -15 CH'D DIMS WAS Ø1.250 IS Ø1.25, WAS 1.125 IS 1.13. -204 CH'D DIM WAS Ø.188 P.F. -4 IS Ø.192-.187.	10/9/2015	RJC	JAG

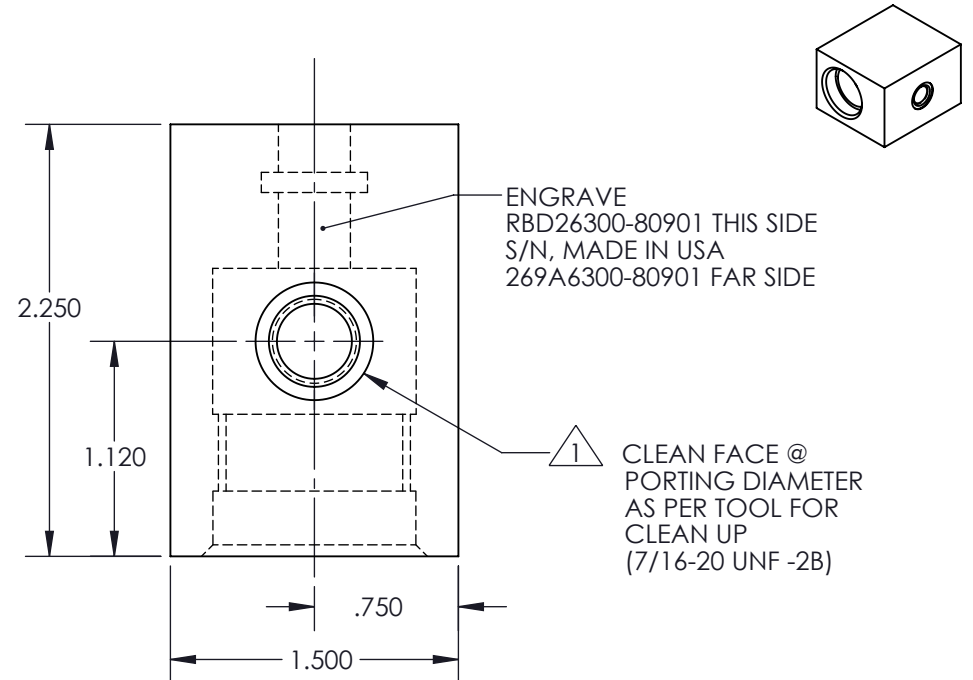
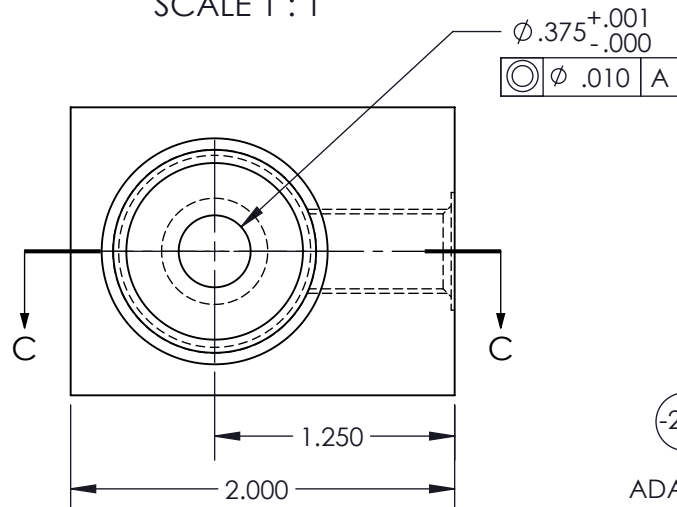
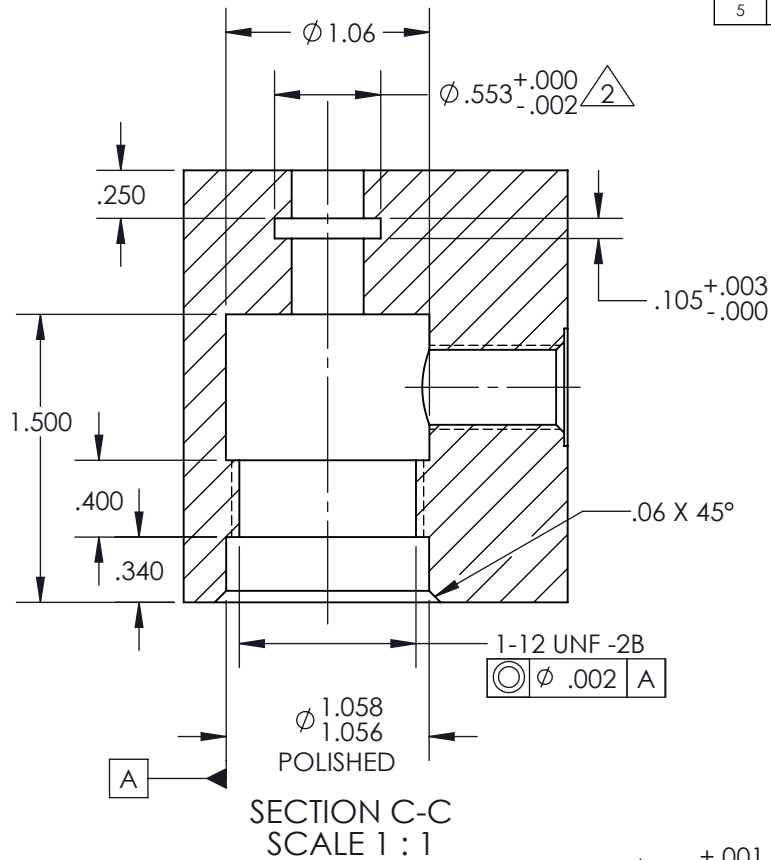
NOTE:
PART OF KIT 269A6300-80901 KIT.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-201	1	ADAPTER	1018/1020		2
		B/O	-202	1	O-RING	VITON	3/32 X 3/8 ID X 9/16 OD CHRISTOPHER SEALS #2-110	1
			-204	1	DRIVER	O1		4
		B/O	-4	1	SLOTTED SPRING PIN	STEEL	Ø3/16 X 3/4 (MCMaster-CARR #90692A723)	1
			-15	1	T-HANDLE	6061		3

DART AEROSPACE	
TITLE CHARGING TOOL, DAMPER ASSEMBLY	
DWG NO. RBD26300-80901	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 269, 369, TH-55
SCALE 1:2	DATE 6/15/2015
SHEET 1 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		-201 IMPLEMENTED NEW FORMAT, ADDED NEW NOTES ON INSPECTING -201 O-RING GROOVE.	2/27/2009	WP	RW
4A		-201 CORRECTED THREAD CALLOUT WAS 1-12 UNF -38THD IS 1-12 UNF -2B.	10/16/2013	RJC	GE
5	15-0329	-201 UPDATED PORTING TOOL CALLOUT.	10/9/2015	RJC	JAG



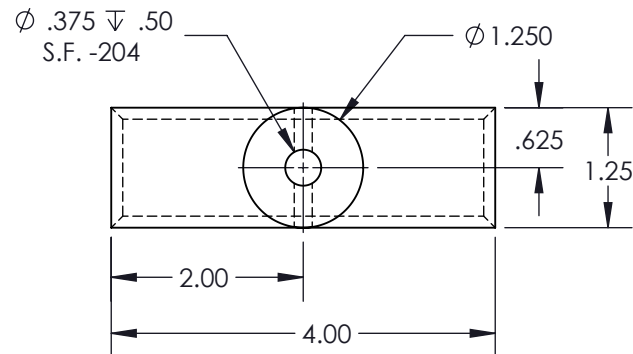
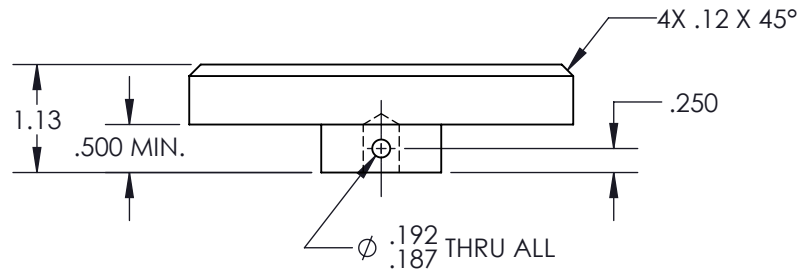
NOTES:

- USE PORTING TOOL #MSC 00274381.
- INSPECT Ø.553 GROOVE USING A Ø.093 (3/32) BALL BEARING; TOP OF BALL TO BE .004 ABOVE Ø.375 BORE WALL.

DART AEROSPACE	
TITLE CHARGING TOOL, DAMPER ASSEMBLY	
DWG NO. RBD26300-80901-201	REV 5
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269, 369, TH-55
SCALE 1:2	DATE 6/15/2005
SHEET 2 OF 4	

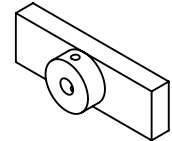
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDESIGNED POSITION OF O-RING. -15 CH'D HANDLE TO BUYOUT.	6/15/2009	WP	DW
2		-15 CH'D HANDLE BACK TO ORIGINAL.	12/19/2005	WP	DW
3		-15 ALTERED T-HANDLE. REMOVED BOTTOM RADIUS AND ADDED DRILL POINT.	2/10/2006	WP	DW
4A		-15 CH'D DIM WAS Ø.500 +.005-.000 IS Ø.500 MIN.	10/16/2013	CFS	GE
5	15-0329	-15 CH'D DIMS WAS Ø1.250 IS Ø1.25, WAS 1.125 IS 1.13.	10/9/2015	RJC	JAG



(15)

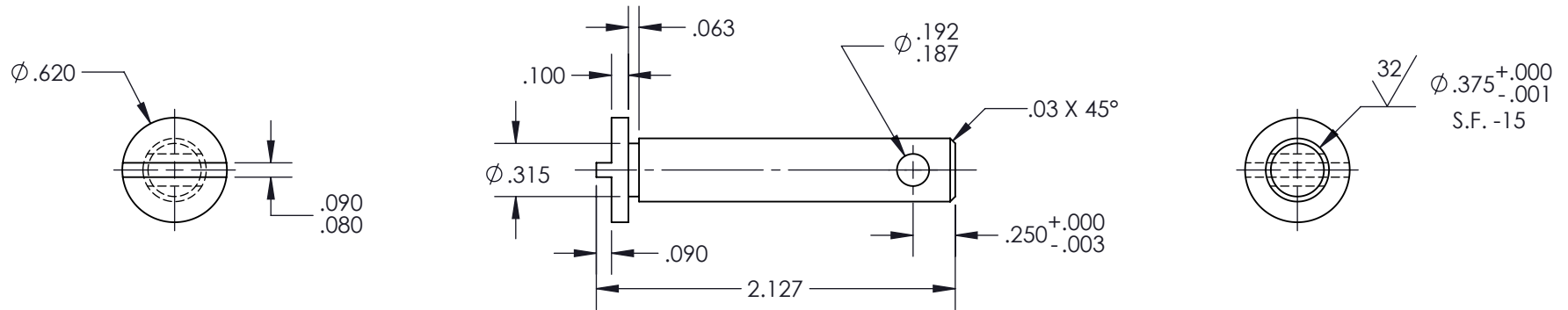
T-HANDLE



DART AEROSPACE	
TITLE CHARGING TOOL, DAMPER ASSEMBLY	
DWG NO. RBD26300-80901-15	REV 5
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269, 369, TH-55
SCALE 1:2	DATE 6/15/2005
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0329	-204 CH'D DIM WAS Ø.188 P.F. -4 IS Ø.192-.187.	10/9/2015	RJC	JAG



(-204)

DRIVER

DART AEROSPACE	
TITLE CHARGING TOOL, DAMPER ASSEMBLY	
DWG NO. RBD26300-80901-204	REV 5
MAT'L Ø1	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 269*, 369, TH-55
SCALE 1:1	DATE 6/15/2015
SHEET 4 OF 4	